



Dart Aerospace Ltd.  
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**C45-HC**  
**Job Sheet 199471**



**Part No:** C45-HC

**Job Qty:** 1 pcs

**Part Name:** C-Series Remote Hook 4,500 lbs Lift Capacity With Cage



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 8/23/19

**Job Tracking No:**

**Created By:** Jennifer Renwick

**Due Date:** 9/27/19

**Description:** SIOP

**Type:** Stock

**Note:** IPP REV:A 18.02.16 NEW ISSUE DD VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                      |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------------------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                               |
| 100   | External Load - 1           | 1 pcs | 9/27/19    |          | 0.00      | 0.50    | External Load - 1     |           | AP 2019/10/10                 |
|       |                             |       |            |          |           |         | External Load - 2     |           |                               |
|       |                             |       |            |          |           |         | External Load - 3     |           |                               |
| 120   | QC 5                        | 1 pcs | 9/27/19    |          | 0.00      | 0.00    | QC 5 - 10             |           | DAS<br>30<br>9-99 6102 01 100 |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 30             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 40             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 61             |           |                               |
|       |                             |       |            |          |           |         | QC 5 - 81             |           |                               |
| 140   | Packaging 3-1 - Stock - B4B | 1 pcs | 9/27/19    |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           |                               |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |                               |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |                               |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |                               |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B |           |                               |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B |           |                               |



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**Container No:** S221610



**Part:** C45 - HC

**Job No:** 199471

**Serial No/Batch:** S221610

**Revision:**

Inconsist

|     |              |       |         |           |                        |                      |
|-----|--------------|-------|---------|-----------|------------------------|----------------------|
|     |              |       |         |           | Packaging 3 - 7 - B4B  |                      |
|     |              |       |         |           | Packaging 3 - 8 - B4B  |                      |
|     |              |       |         |           | Packaging 3 - 9 - B4B  | 25 30 33 OCT 10 2019 |
|     |              |       |         |           | Packaging 3 - 10 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 11 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 12 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 13 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 14 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 15 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 16 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 17 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 18 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 19 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 20 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 21 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 22 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 23 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 24 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 25 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 26 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 27 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 28 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 29 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 30 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 31 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 32 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 33 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 34 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 35 - B4B |                      |
|     |              |       |         |           | Packaging 3 - 36 - B4B | DAG                  |
| 150 | DC - 1 - B4B | 1 pcs | 9/27/19 | 0.00 0.00 | DC - 1 - B4B           | 21 OCT 10 2019       |
|     |              |       |         |           | DC - 2 - B4B           | 3-39                 |
| 160 | QC 21 - FG   | 1 pcs | 9/27/19 | 0.00 0.00 | QC 21 - FG - 21        | DAG                  |
|     |              |       |         |           | QC 21 - FG - 70        | 21                   |
|     |              |       |         |           | QC 21 - FG - 53        | 9-59                 |

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C45-C drawing and torque fasteners to 290-  
 Descriptions: 410.in. lbs.

120 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: TAB)

150 - (Document Control) Photocopy blue file and create labels as per O&OPM-C45

160 - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item                | Component Name                               | Quantity     | Operation             | Container |
|----------------------------|----------------------------------------------|--------------|-----------------------|-----------|
| C45                        | C-Series Remote Hook 4,500 lbs Lift Capacity | 1 pcs (1 ea) | 100-External Load - 1 | S206868   |
| C45-C                      | Single Cage Assembly (C45 & C60 Hook)        | 1 pcs (1 ea) | 100-External Load - 1 | S210969   |
| ANTI SEIZE LOCTITE LB771 1 |                                              |              |                       | M138973   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 100-External Load - 1 | C45            | 1        | 1         | 0         |
|                       | C45-C          | 1        | 0         | 0         |

### Part Specifications

Specifications could not be found.